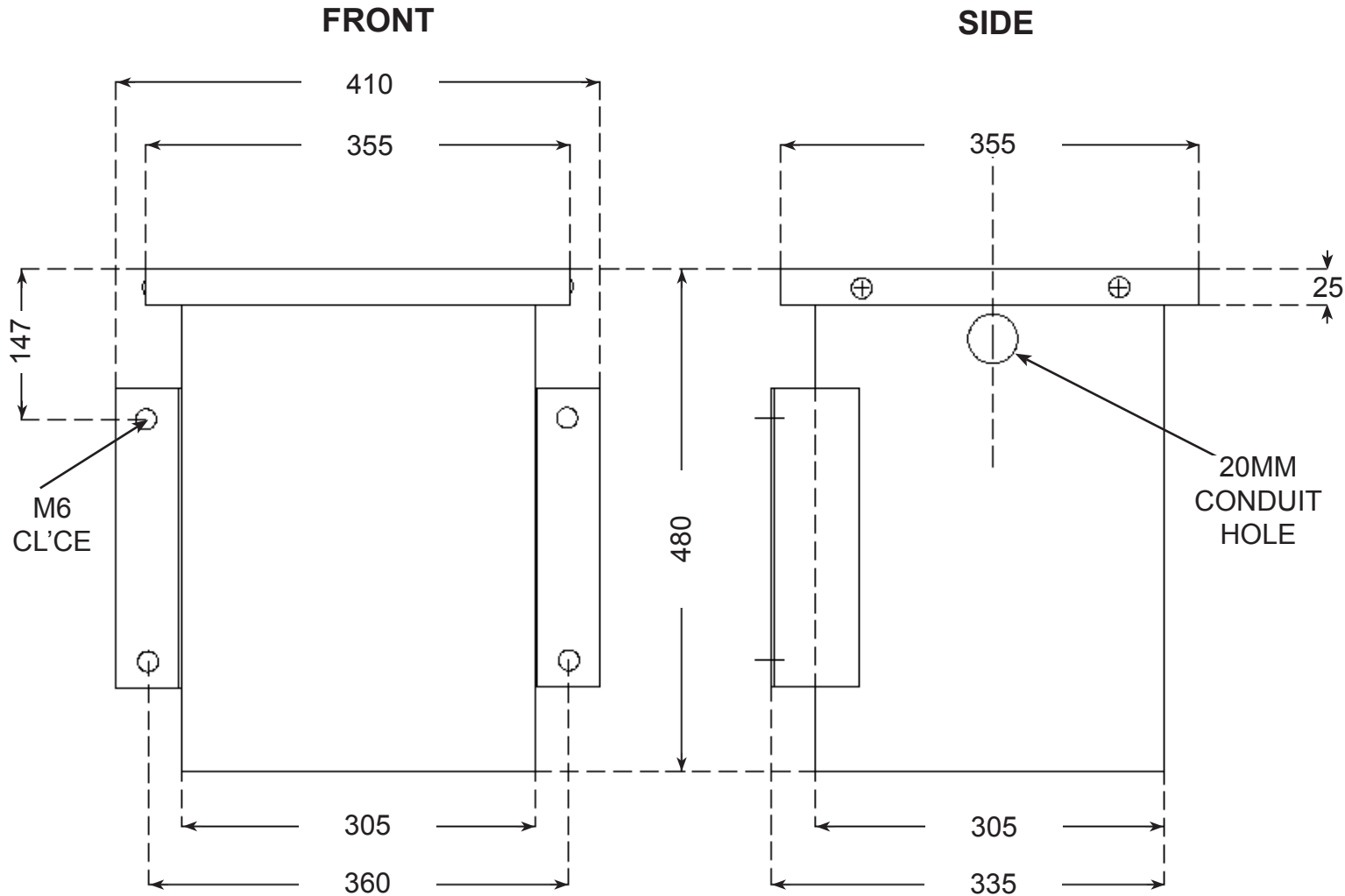




LOUTH TRANSFORMER COMPANY LIMITED



R4

WALL CASE

**SUITABLE FOR INDOOR OR
OUTDOOR MOUNTING**

Wall Mounting R4 Transformer Case

Dark Grey Pure Polyester Paint. RAL 7021
IP65.
Fully Seam Welded.

All Dimensions in Millimetres.
Max Internal Dimensions.

LENGTH = 300
WIDTH = 300
HEIGHT = 440

WEIGHT = 13.5kg (Case Only)

CASE PAINT PROCESS

- 1) Degrease.
- 2) Iron Phosphate Pre-Treatment.
- 3) Single Coat 70 Micron Pure Polyester Paint.

Laboratory Tested 600 Hours Hot Salt Spray.

METHOD

- 1) Chip an area of paint away 15mm in diameter.
- 2) Subject the area to 600 hours hot salt spray.
- 3) The area under test will of course rust, but there must be no creepage under the paint.

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Title	R4 Wall Case	Sheet
Date	27 OCT 2014	01
DRG. No.	R4	