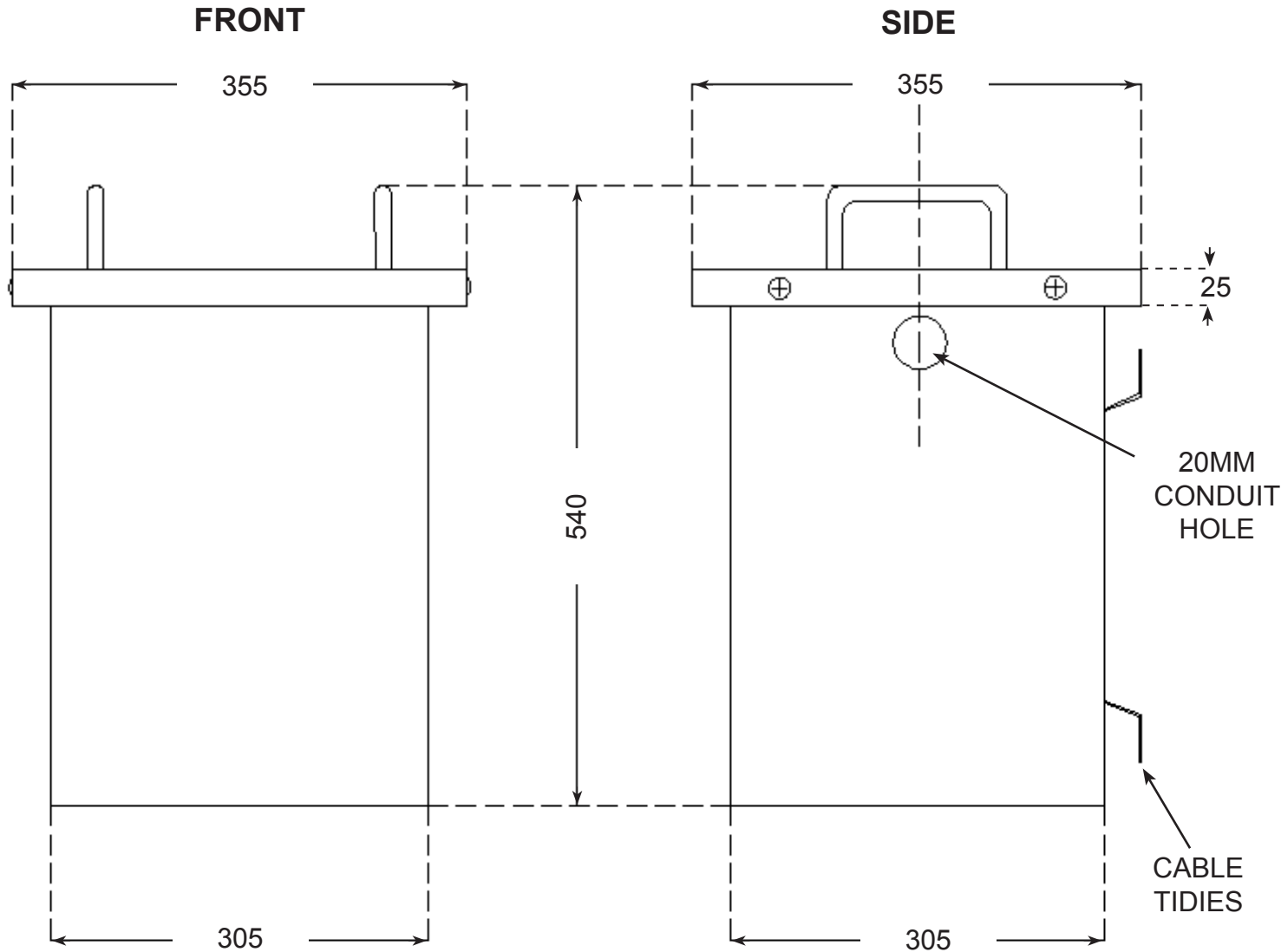




LOUTH TRANSFORMER COMPANY LIMITED



R4

PORTABLE CASE

SUITABLE FOR INDOOR OR OUTDOOR MOUNTING

Portable R4 Transformer Case

Dark Grey Pure Polyester Paint. RAL 7021
IP65.
Fully Seam Welded.

All Dimensions in Millimetres.

Max Internal Dimensions.

LENGTH = 300

WIDTH = 300

HEIGHT = 440

WEIGHT = 12.4kg (Case Only)

CASE PAINT PROCESS

- 1) Degrease.
- 2) Iron Phosphate Pre-Treatment.
- 3) Single Coat 70 Micron Pure Polyester Paint.

Laboratory Tested 600 Hours Hot Salt Spray.

METHOD

- 1) Chip an area of paint away 15mm in diameter.
- 2) Subject the area to 600 hours hot salt spray.
- 3) The area under test will of course rust, but there must be no creepage under the paint.

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Date	27 OCT 2014		
DRG. No.	R4		