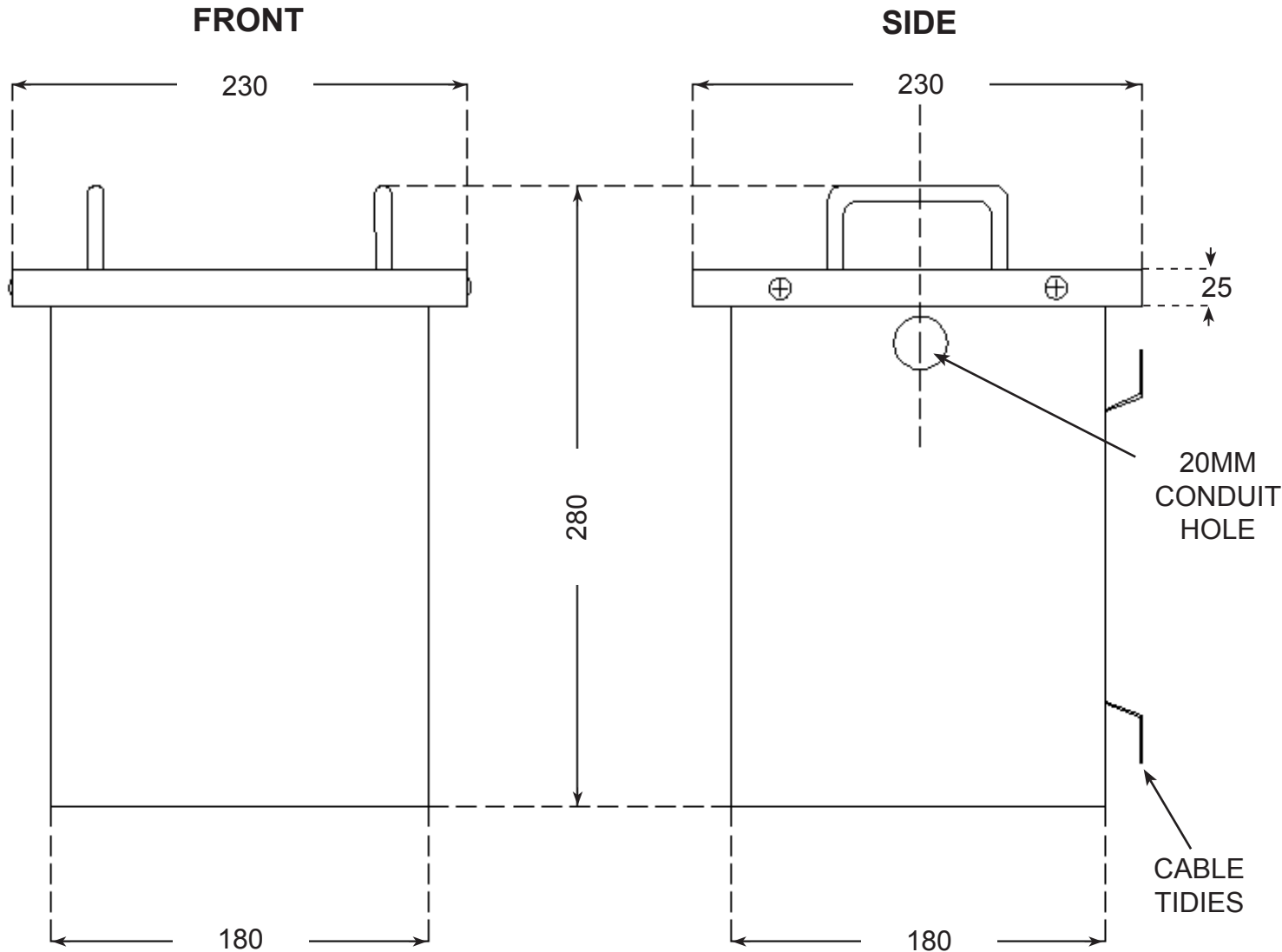




LOUTH TRANSFORMER COMPANY LIMITED



R1

PORTABLE CASE

**SUITABLE FOR INDOOR OR
OUTDOOR MOUNTING**

Portable R1 Transformer Case

Dark Grey Pure Polyester Paint. RAL 7021
IP65.
Fully Seam Welded.

All Dimensions in Millimetres.

Max Internal Dimensions.

LENGTH = 170

WIDTH = 170

HEIGHT = 220

WEIGHT = 4.3kg (Case Only)

CASE PAINT PROCESS

- 1) Degrease.
- 2) Iron Phosphate Pre-Treatment.
- 3) Single Coat 70 Micron Pure Polyester Paint.

Laboratory Tested 600 Hours Hot Salt Spray.

METHOD

- 1) Chip an area of paint away 15mm in diameter.
- 2) Subject the area to 600 hours hot salt spray.
- 3) The area under test will of course rust, but there must be no creepage under the paint.

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Title	R1 Portable Case	Sheet	01
Date	27 OCT 2014		
DRG. No.	R1		